

#### Introduction

The MMI8121 is a compact HMI platform. This new and improved design comes very close to mimicking an Industrial PC. Its 32-bit RISC kernel delivers impressive performance at low power. A hardware graphics acceleration engine gives superior 65K color graphics performance. This leaves more time for Data management.

The MMI8121 has features for Data logging and Compact Flash Card or USB Stick type memory storage. Data information can also be accessed by SCADA/ HMI software running on remote PC's via Ethernet. MMI to MMI communications are easily done through Ethernet. With its many features the MMI8121 is the sensible choice for present and future Operator Interface applications.

- One Compactflash™ Slot
- 3 USB Ports
- Ethernet Modbus TCP/IP: Ethernet I/P
- 2 RS232 and 3 RS485 ports
- Supports Multiple PLC Types to one MMI
- Data Logging to USB, CF Card
- 6 Levels of User Security for up to 12 Users
- True Type Font Capability
- Alarm and Alarm History (Events) Tracking
- Real time and Historical Trending
- Multiple Language Support (up to 7 languages)
- Simple scripting for Advanced Users (Macro)
- Free Design Mode, Windows<sup>tm</sup> Based Setup Software Included

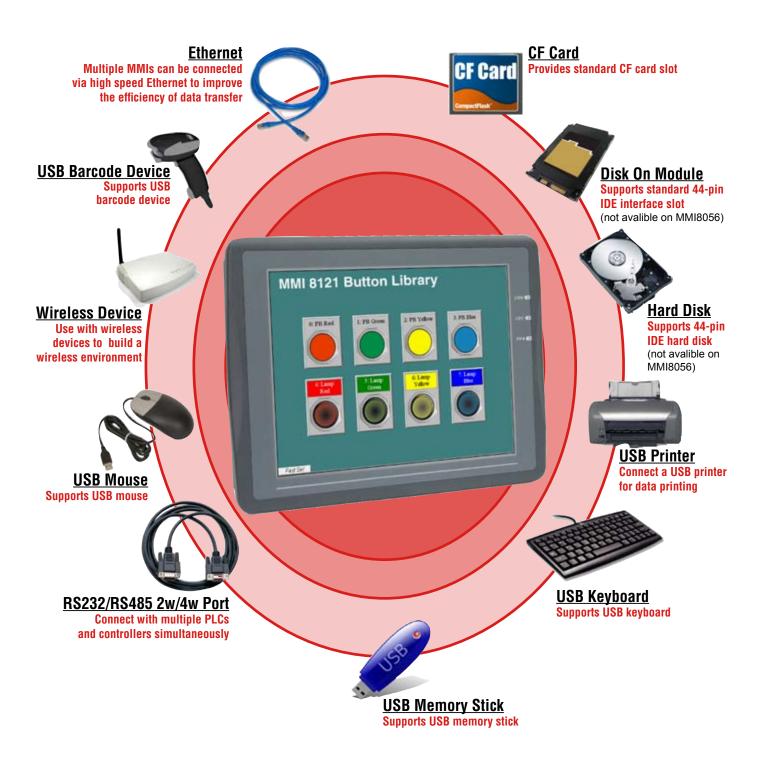


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# MMI8121 12.1" Color Graphic Display Panel and Touch Screen

# **Integration Guide**

## **Supported Peripherals**



# MMI8121 12.1" Color Graphic Display Panel and Touch Screen

Specifications		
Construction:	plastic molding housing	
Display:	12.1" 800 x 600 65536 color TFT LCD	
CPU:	32 bit RISC	
System DRAM:	64 MB on board	
Storage:	32 MB flash memory on board, 1 CompactFlash™ card slot, 44-pin IDE interface	
I/O: 3 serial ports:	COM1: RS232/RS485 (2 or 4 Wire) COM2: RS232 COM3: RS232/RS485 (2 Wire)	
Ethernet:	1 Ethernet port (10/100Base-T)	
USB:	3 USB 2.0 full-speed host (12Mbps)	
Sound output:	No	
RTC:	Built-in	
Power input:	24 VDC, 0.5A maximum	

LCD Display		
Display type	TFT color LCD	
Display size (diagonal)	12.1"	
Max colors	65536	
Resolution	800 x 600	
Pixel pitch (HxV, mm)	0.3075 x 0.3075	
Viewing angle ( )	95 (Upper+Lower), 120 (Left+Right)	
Luminance (cd/m2)	300	
Storage temperature (C)	-20~60	
Operating temperature (C)	0~45	
Backlight	CCFL x 2	
Contrast ratio	200:1	

Touchscreen		
Type:	4-wire, analog resistive	
Resolution:	continuous	
Light transmission:	above 80%	
Life:	1 million activation minimal	

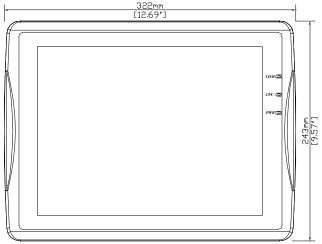
Environmental	Specifications
Operating temperature:	0 ~ 45C (32 ~ 113F)
Relative humidity:	10% ~ 90% @ 40C, non-condensing
Shock (operation):	10 to 25Hz(X,Y,Z direction 2G 30minutes)
EMI:	Complies with FCC Class A
CE:	Complies with EN50081-2 and EN50082-2 standards
Front panel:	NEMA4 / IP65

— FaculDuil	der Ooftware Coordination
	der Software Specification
Screen editor	EasyBuilder Ver. EB8000 1.0.1 or later (requires Windows 2000, XP)
No. of window	Up to 1989 Windows
No. of object	Up to 500 per window, limited by memory
Text strings	limited only by memory
Graphics	Supports BMP, GIF and JPG
PLC Support	Most popular PLC's
Macro Scripts	Easy to use macro scripting language
System Requirements	Computer requirements include at least a Pentium 90Mhz PC, 16MB RAM, 10MB available hard disk space, minimum 800x600 resolution VGA, and one available RS-232 serial port.
EB8000 Setup and Features	able RS-232 serial port.  EasyBuilder has a complete set of drawing tools as well as the ability to import and place bitmaps. Summary of EasyBuilder Objects  Bit Lamp — Place an indicator that is bit triggered  Word Lamp — Place an indicator that is word triggered  Set Bit — Set a bit on a button press, button hold, window change, backlight activation or data entry.  Set Word — Set a word on a button press, button hold, window change, backlight activation or data entry.  Toggle Switch — Toggle a bit  MultiState Switch — Increment/Decrement a word  Slider — Change word value by dragging cursor  Function Button — Perform a system operation  Numeric Input / Display — Change/Display digital data  ASCII Input / Display — Change/Display alphanumeric data  X,Y Move Animation — Move an object on a predefined path  Direct Window — Popup Window on Bit status change  Indirect Window — Popup Window depending on Word's value  Bargraph — Display data as changing rectangle  Alarm Display — display predefined text strings in response to bit changes  Trend Graph — Plots active data on a trend  Data History Display — Show contents of Data Logger  Meter — Display one of 4 different types of meters  Scrolling Alarm — display predefined text strings in response to bit changes  Event Display — display and log predefined text strings in response to bit or word changes  Data Logging — Move PLC data to USB or
	CF Card memory PLC Controls: Change window, Backlight control, Macro Execution, Data Transfer

# MMI8121 12.1" Color Graphic Display Panel and Touch Screen

## **Installation Guide**

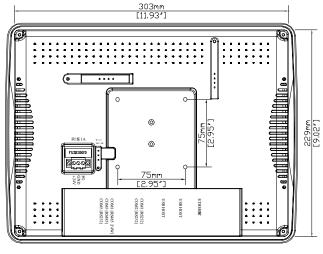
## **Dimensions are in mm (inches)**



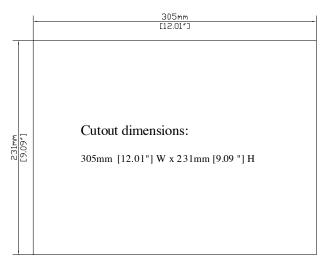
Front View



**Bottom View** 



Rear View



Panel Cutout



Part Number	Description
MMI8121	Graphic Interface with 12.1" Color LCD display and Touchscreen.
	Setup software and Ethernet Crossover cable for programming included

**Ordering Information**